

**HOLEX****Indexable insert for turning DCMT 11T304, for finish machining, Grade: HBT130****Order data**

Order number	260378 HBT130
GTIN	4062406257088
Item class	22D

**Technical description**

Grade	HBT130
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting depth $a_p$	0.1 - 1 mm
Coating	TiCN
Chip breaker	M
Main application	M
Tool material	Carbide
Cutting speed $v_c$ main application	60 - 220 m/min
ISO code indexable insert	DCMT 11T304

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.2 mm/rev.
Type of product	Indexable insert for turning